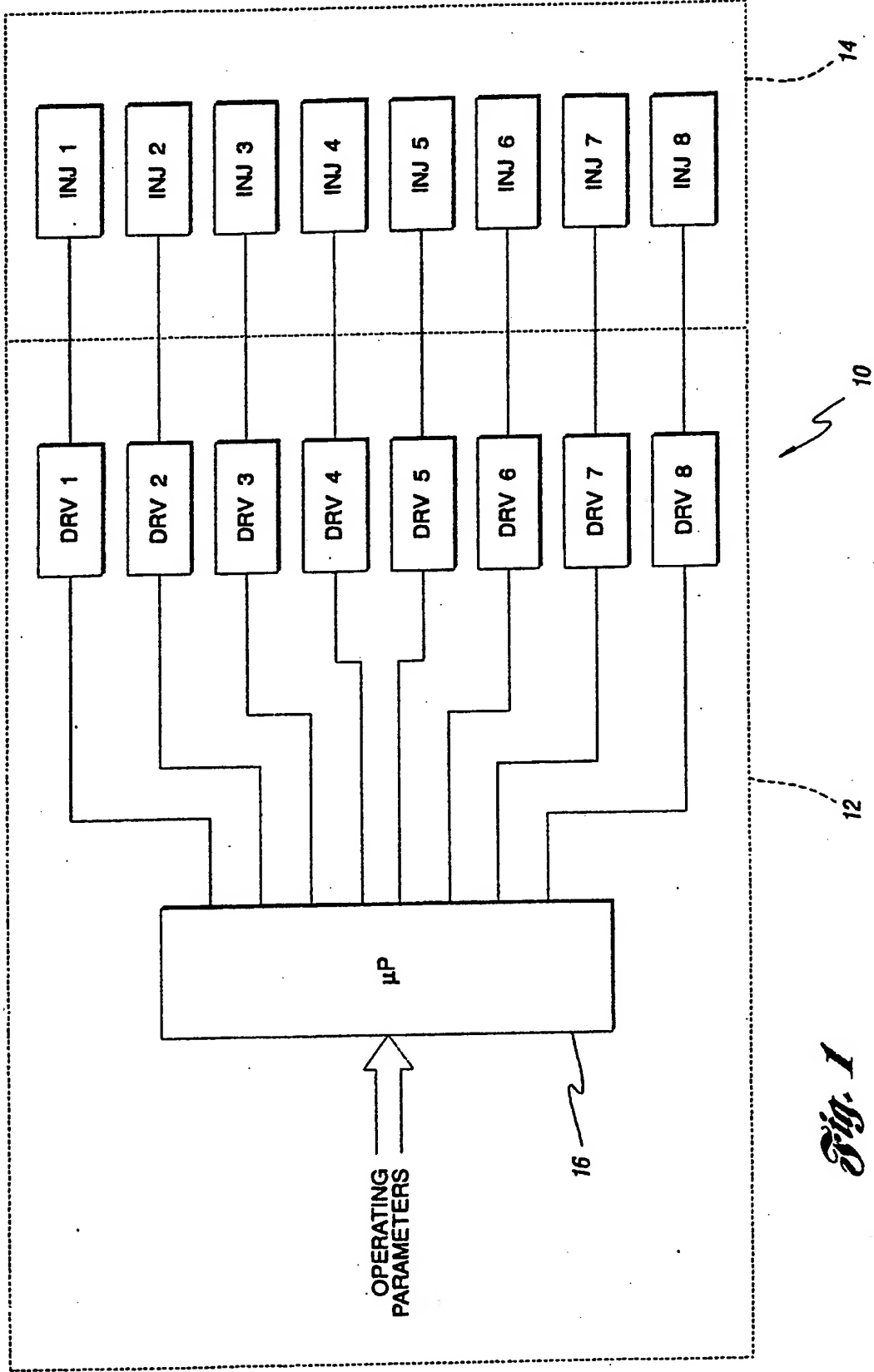


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United States of America****(72) Inventor(s)****Michael John Cullen****Robert Matthew Marzonie****Joseph Norman Ulrey****Richard Walter Sbaschnig****Michael Alan Weyburne****Paul Charles Mingo****(51) INT CL<sup>6</sup>****F02D 17/02****(52) UK CL (Edition N )****G3N NGCA3 N288A****U1S S1990****(56) Documents Cited****US 5038739 A US 4991558 A US 4541387 A****US 4391255 A****(58) Field of Search****UK CL (Edition M ) G3N NGCA NGCA1 NGCA3****NGCA3A NGCA3B NGCA5****INT CL<sup>5</sup> F02D 17/02 WPI****(74) Agent and/or Address for Service****A Messulam & Co****24 Broadway, LEIGH-ON-SEA, Essex, SS9 1BN,****United Kingdom****(54) Method and apparatus for maintaining temperatures during engine fuel cutoff modes**

**(57)** A method, for use with a vehicle including a multi-cylinder internal combustion engine having exhaust valves, for controlling the temperature of the exhaust valves during fuel cutoff modes of engine operation utilising a bit pattern representation of the engine cylinders. The method includes cutting off the fuel delivered to the cylinders in a round-robin manner to vary which cylinders receive fuel, so as to maintain acceptable exhaust valve temperature levels. The method may also include operating the engine with a lean air/fuel ratio, so as to maintain acceptable catalytic converter temperature levels.

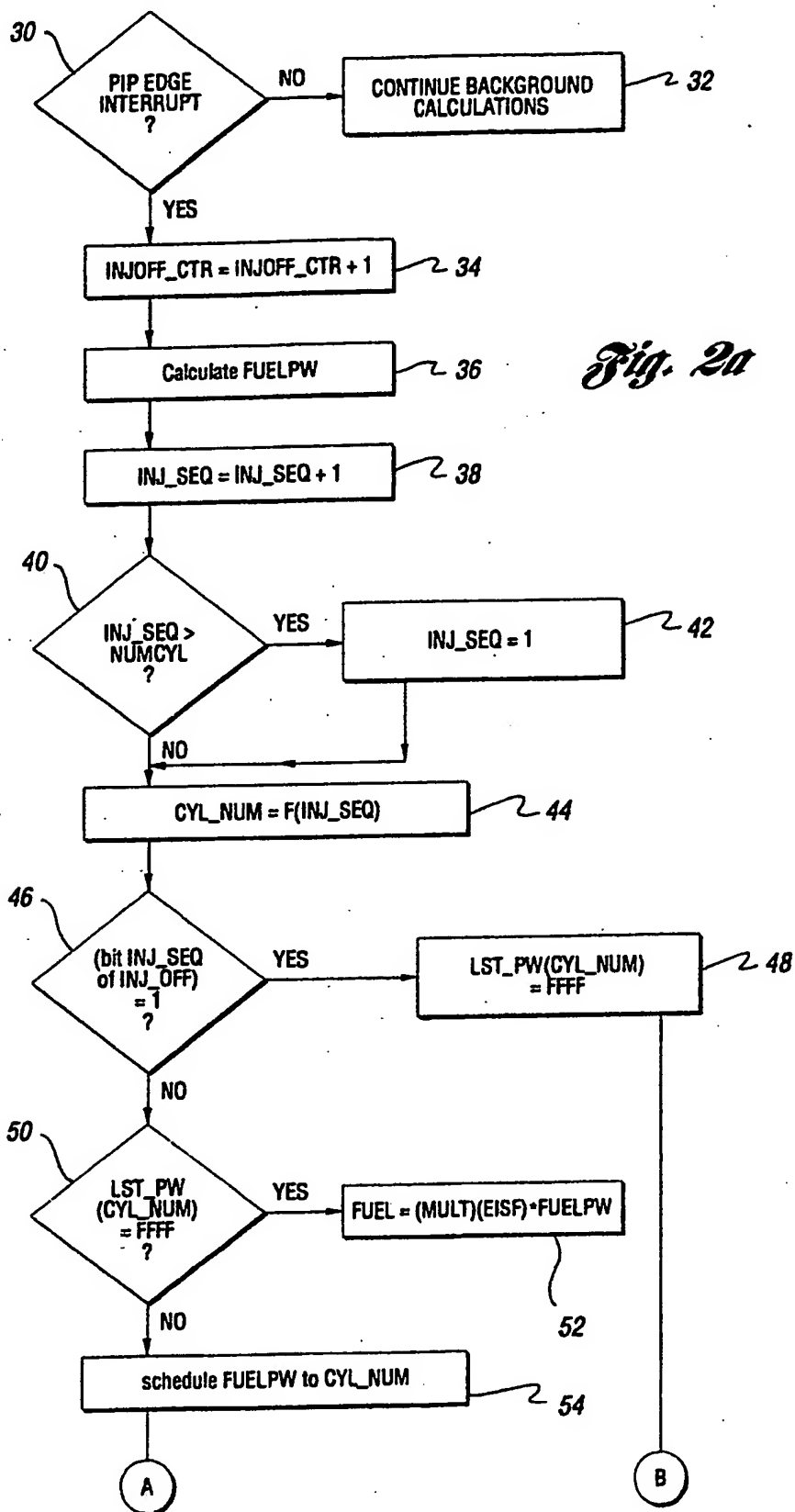
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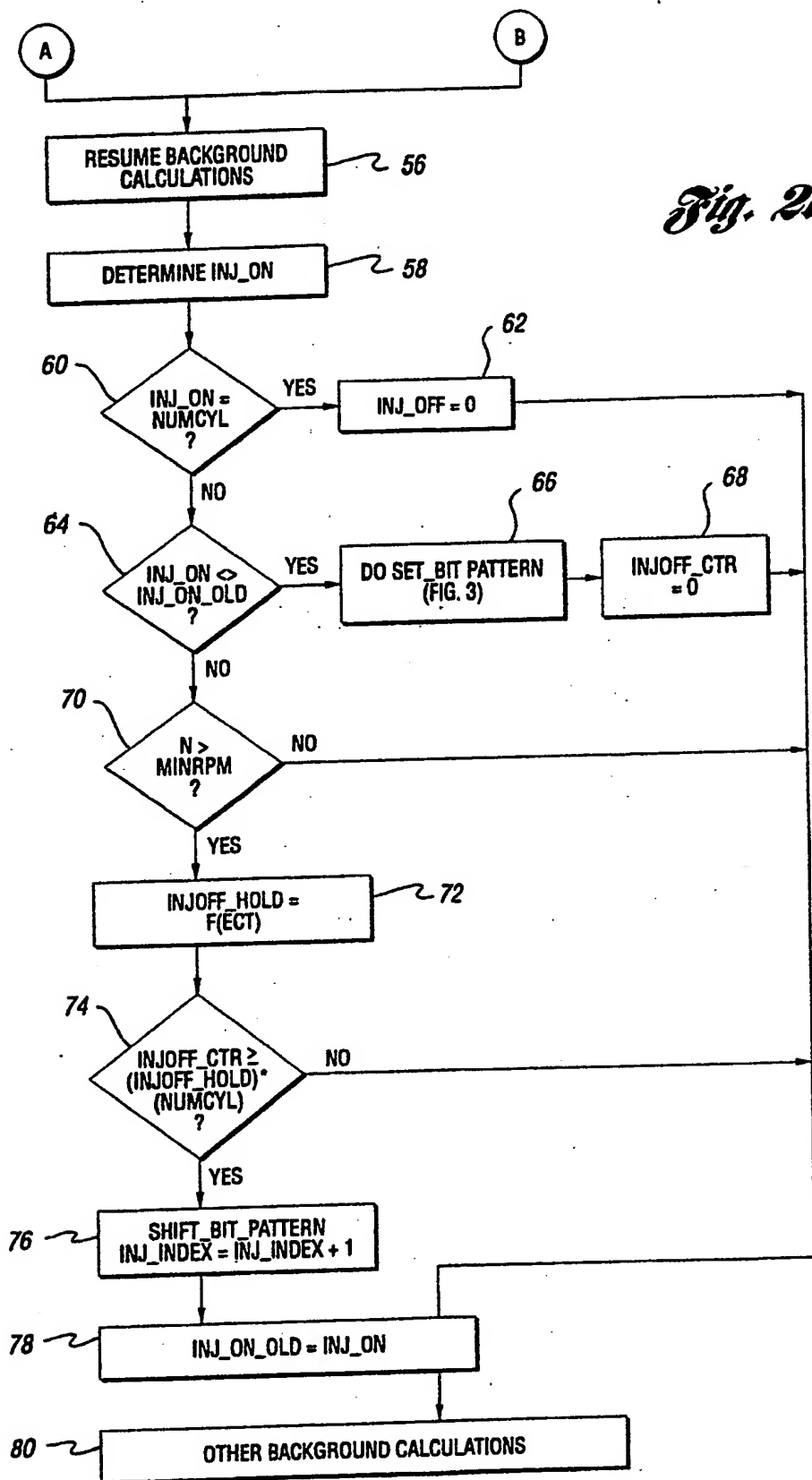


*Fig. 1*

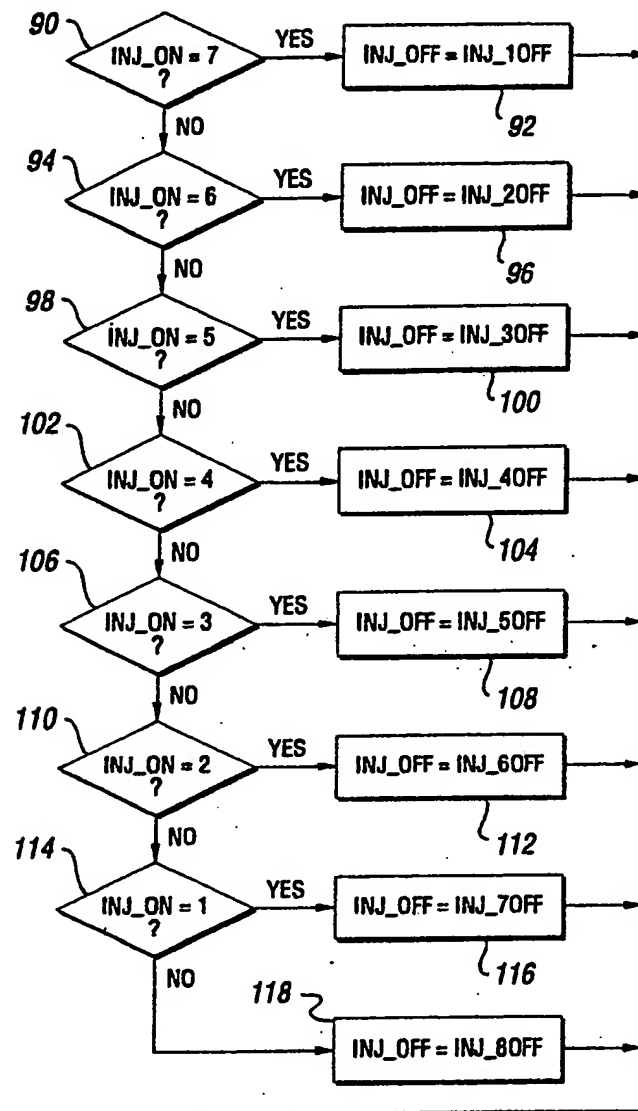
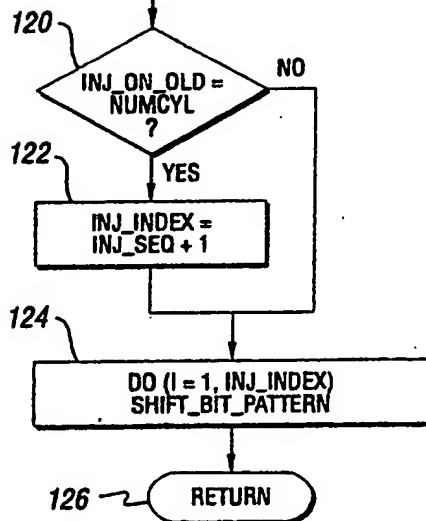
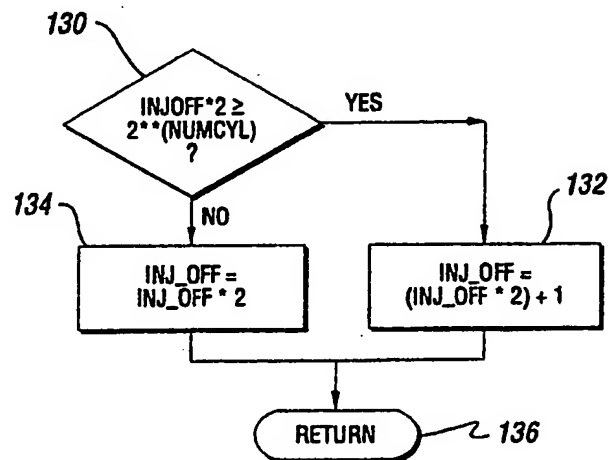
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*Fig. 3**Fig. 4*

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## METHOD AND APPARATUS FOR MAINTAINING TEMPERATURES DURING ENGINE FUEL CUTOFF MODES

The present invention relates to a method and  
5 apparatus for maintaining acceptable exhaust valve and  
catalytic converter temperatures during engine fuel cutoff  
modes of operation.

There are several modes of vehicle operation wherein  
it is advantageous to turn off or cut the fuel to specific  
10 engine cylinders. Typically, fuel cutoff modes can be  
initiated upon detection of an engine over speed condition,  
upon detection of an vehicle over speed condition, upon  
detection of a partial or full ignition system failure on a  
subset of cylinders, or upon a need for a reduction of  
15 engine torque, such as for traction control or anti-spin  
control purposes.

As the name suggests, during a fuel cutoff mode of  
operation, fuel is no longer supplied to one or more engine  
combustion cylinders. Fresh air, however, continues to flow  
20 through the cylinders. A problem results when the remaining  
fuelled cylinders are calibrated to run rich of  
stoichiometric air/fuel and the engine exhaust temperatures  
are high enough. In this situation, the fresh air of the  
deactivated cylinders meets the unburned fuel products of  
25 the rich firing cylinders in the catalytic converter.  
During this interaction, the excess fuel can burn in the  
catalyst, causing potentially damaging temperatures.

One way to limit this over-temperature problem is to  
run the firing cylinders with an air/fuel that is lean of  
30 the stoichiometric ratio, so as to reduce the quantity of  
unburned fuel products in the catalytic converter. For  
example, United States patent number 4,951,773, issued to  
Poirier et al., discloses a traction control system fuel  
control utilising an air/fuel enleanment strategy. Poirier  
35 et al. teaches expressing the enleanment as an adder to the  
normal air/fuel schedule. Other cylinder cutout strategies  
are disclosed in United States patent numbers 4,489,695

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issued to Kohama et al., 4,509,488 issued to Forster et al., and 5,154,151 issued to Bradshaw et al. The problem with these strategies, however, is that the engine exhaust valves have a peak temperature tolerance of around 1650°F, and this  
5 temperature can be exceeded with a lean air/fuel during engine operation at high speed/loads.

There is, therefore, a need to develop a strategy to maintain temperatures of the exhaust valves, in addition to the catalytic converter, during fuel cutoff modes of  
10 operation.

It is an object of the present invention to provide a method and system for maintaining acceptable exhaust valve and catalytic converter temperatures during engine fuel cutoff modes of operation.

15 According to the present invention, a lean operation is scheduled whenever the engine is in a fuel cutoff mode of operation so as to protect the catalytic converter. Additionally, unlike Poirier et al., the present invention contemplates utilising a completely independent air/fuel  
20 schedule versus speed and load. Since only the number of cylinders to be cut off is important, and not necessarily which individual cylinders are cut off, the particular cylinder(s) that are actually cut off continuously changes in a round-robin manner. As a result, for those cylinder  
25 events where fresh air is flowing through one or more cylinders, the associated exhaust valves experience a cooling effect. Of course, when the same cylinders are firing, there is an associated heating effect having the potential to exceed exhaust valve temperature limits.  
30 However, since the cylinders are continuously fuelled and skipped several times per second, the temperatures of the exhaust valves tend to experience an average temperature that is well within the maximum allowable exhaust valve temperatures.

35 In carrying out the object and other objects and features of the present invention, there is provided a method, for use with a vehicle including a multi-cylinder

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internal combustion engine having exhaust valves, for controlling the temperature of the exhaust valves during fuel cutoff modes of engine operation. The method comprises cutting off the fuel delivered to at least one of the  
5 cylinders in a round-robin manner to vary which cylinders receive fuel, so as to maintain acceptable exhaust valve temperature levels. The method also comprises operating the engine with a lean air/fuel ratio, so as to maintain acceptable catalytic converter temperature levels.

10 In the preferred embodiment, the fuel is cut off in a round-robin manner during high engine speeds and each particular combination of fuelled and unfuelled cylinders is maintained for a predetermined period of time prior to the selection of a new combination. Also preferably, the  
15 duration of the predetermined period of time is based on at least one of the number of engine cylinders, engine coolant temperature and cylinder wall wetting and the particular combination of fuelled and unfuelled cylinders is determined utilising a predetermined base bit pattern.

20 A system is also provided for carrying out the method.

The advantages accruing to the present invention are numerous. For example, the lean air/fuel lowers the exhaust catalytic converter temperatures below the maximum level to  
25 avoid damage, and the round-robin cylinder cutoff strategy utilises the fresh air flow to cool the engine exhaust valves to acceptable temperature levels even during lean air/fuel engine operation at high speeds/loads.

30 The invention will now be described further, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a block diagram representation of a system for maintaining acceptable exhaust valve and  
35 catalytic converter temperatures during engine fuel cutoff modes of operation according to the present invention;

Figures 2a-2b are a flowchart detailing the



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methodology of the present invention for maintaining acceptable exhaust valve and catalytic converter temperatures during engine fuel cutoff modes of operation;

Figure 3 is a flowchart detailing the methodology of the SET\_BIT\_PATTERN subroutine, according to the present invention, shown in Figures 2a-2b; and

Figure 4 is a flowchart detailing the methodology of the SHIFT\_BIT\_PATTERN subroutine, according to the present invention, shown in Figures 2a-2b.

10

Referring now to Figure 1, there is shown a block diagram representation of a vehicle system, shown generally by reference numeral 10, including an electronic control unit (ECU) 12 having a microprocessor 16 for controlling a spark-ignited, internal combustion engine 14. Preferably, the system operates according to the present invention to maintain acceptable exhaust valve and catalytic converter temperatures during engine fuel cutoff modes of operation.

As is known, the microprocessor 16 has both volatile and nonvolatile memories, such as a keep-alive memory and ROM, associated therewith, and the ECU 12 could also include additional memories separate from and external to the microprocessor 16. During vehicle operation, the microprocessor executes software typically stored in nonvolatile memory, continually gathering in a real-time fashion a plurality of both vehicle and engine operating parameters from well known sensors (not specifically illustrated for the sake of clarity) for purposes of control. These parameters include, but are not limited to, mass air flow, engine speed, coolant temperature, exhaust gas oxygen, vehicle speed, and throttle position.

Utilising the sensed data, the microprocessor controls various aspects of both vehicle and engine operation. For example, the microprocessor 16 could control the engine combustion process by controlling spark timing and fuel delivery. As shown in Figure 1, the microprocessor 16 is in electrical communication with a plurality of driver

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circuits (DRV 1 . . . DRV 8), which are standard fuel injector driver circuits. The driver circuits in turn are in communication with associated fuel injectors (INJ 1 . . . INJ 8), which provide fuel to the combustion cylinders in terms of a pulse width determined by the microprocessor based on the operating parameters. Although this discussion refers to an eight cylinder engine, the present invention is equally applicable to many other engine configurations, such as four or six cylinder engines, for example.

While in some instances, it is desirable to increase the amount of fuel provided to the combustion cylinders, in some instances it is desirable to not only reduce, but entirely eliminate, fuel delivery to one or more cylinders. For example, the microprocessor could decide to cutoff fuel delivery upon detecting an engine over speed or a vehicle over speed condition. Fuel cutoff could also result from detection of a partial or full ignition system failure on a subset of cylinders.

A need for a reduction in the engine torque is yet still another situation in which the microprocessor could command the engine to a fuel cutoff mode of operation. One example of a need for engine torque reduction is in the case of traction control or anti-spin control, wherein one or more of the vehicle tires has lost traction with the road surface. Many times, traction can be regained quickly by reducing the engine torque, thereby reducing the torque delivered to the wheels through the drive train. One of ordinary skill in the art could certainly think of other situations, to which the present invention may be applied, which require in a broader sense a need for fuel cutoff and in a narrower sense a need for a reduction of engine torque.

Existing fuel cutoff strategies typically include running the fuelled cylinders with an air/fuel ratio lean of the stoichiometric ratio, which is about 14.7 for U.S. gasolines. However, although this strategy protects the catalytic converter by reducing the quantity of unburned fuel products in the converter, the maximum operating

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temperatures of the engine exhaust valves can be exceeded with this lean air/fuel, especially during engine operation at high speed and/or loads.

The present invention solves this problem by  
 5 implementing a strategy which utilises a bit pattern to continuously rotate which particular cylinders are fuelled. Example bit patterns for an eight cylinder engine application are shown below in Table I:

10

Table I								
INJ_SEQ	8	7	6	5	4	3	2	1
INJECTOR NUMBER	[8]	[4]	[5]	[6]	[2]	[7]	[3]	[1]
bit position value:	128	64	32	16	8	4	2	1

15

MAPS

INJ_ON= 8	0	0	0	0	0	0	0	
INJ_ON= 7	0	0	0	0	0	0	1	= INJ_10FF=1
20 INJ_ON= 6	0	0	0	1	0	0	1	= INJ_20FF=17
INJ_ON= 5	0	0	0	1	0	1	1	= INJ_30FF=22
INJ_ON= 4	0	1	0	1	0	1	1	= INJ_40FF=85
INJ_ON= 3	0	1	1	1	0	1	1	=INJ_50FF=117
25 INJ_ON= 2	0	1	1	1	0	1	1	= INJ_60FF=119
INJ_ON= 1	0	1	1	1	1	1	1	= INJ_70FF=127
INJ_ON= 0	1	1	1	1	1	1	1	= INJ_80FF=127

30 The cylinder firing number is a crank angle-based counter in the foreground that is synchronised by the missing tooth event. Injector number is stored in the nonvolatile memory as a look up table which, when given a firing order number, outputs which actual injector number  
 35 corresponds to the sequence number. For any desired number of cylinders to be turned off or left on (INJ\_ON), a memory

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value exists containing the associated bit pattern. This bit pattern, as shown above, is a series of zeros and ones, with "0" indicating the cylinder is to receive fuel, and "1" indicating the cylinder to be cut off from fuel. Table I  
5 shows that if 2 cylinders are to be turned off, the value of INJ\_2OFF = 17. The associated bit pattern equals 00010001. Thus, the first and fifth cylinder in the firing order, or cylinders 1 and 6, will be turned off. With the bit map methodology of the present invention, one can control  
10 exactly which cylinders in the firing order are deactivated for each desired number of cylinders off, and therefore achieve optimal engine balance and NVH characteristics. All of this is achieved with minimal computer memory and execution time.

15 Deactivating fuel injectors is done in a specific order depending on how many injectors are requested to be fuelled. Generally, the highest frequency is desired for cutting off fuel to the injectors (i.e. 1 off, 1 on, 1 off, etc., rather than 4 off, 4 on). Once an injector is  
20 deactivated, it may be desirable to keep that injector off to minimise transient fuel effects. However, keeping an injector off for long durations may have adverse effects on individual cylinder valve temperatures, but too frequent enablement/disablement may result in excess unburnt fuel  
25 being directed to the exhaust, possibly causing catalyst mid bed temperatures to rise.

To avoid a possible exhaust valve overtemp condition, the logic implemented allows the cylinder cutoff pattern to be rotated to ensure that all cylinders are equally cooled.  
30 More specifically, after a certain number of cylinder events, a bit pattern, represented the fuelled and unfuelled cylinders, is shifted to the left. This shifting is conducted in the background, thus providing one background loop resolution on pattern rotation. The duration of  
35 holding each pattern is calibratable, and is scaled to the number of cylinders in the engine. A calibratable switch is also provided to enable or disable the round-robin method of

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cylinder cutoff.

Referring now to Figure 2, there is shown a flowchart detailing the steps for maintaining acceptable exhaust valve and catalytic converter temperatures during engine fuel  
5 cutoff modes of operation. The software executed by the microprocessor is structured such that a portion of the code is executed in the foreground (with respect to the crank angle rotation), and a portion is executed once every background loop.

10 As shown in Figure 2a, at step 30 the microprocessor determines whether or not it has received a profile ignition pulse (PIP) interrupt signal from the vehicular ignition system. The PIP signal is generated by an engine crankshaft angle sensing system known in the art, which includes a  
15 multi toothed wheel. The teeth are spaced about the periphery of the wheel in predetermined angular spacing.

In the preferred embodiment, the wheel is a 36-toothed wheel with one missing tooth (35 teeth). Given 360° degrees for the wheel, each tooth position gives a 10°  
20 resolution. An eight (8) cylinder engine is setup to produce a PIP edge every 9 teeth (i.e.  $8/720^\circ$ ), whereas a six (6) cylinder engine produces a PIP edge every 6 teeth (i.e.  $6/720^\circ$ ), and a four (4) cylinder engine produces a PIP edge every 18 teeth ( $4/720^\circ$ ). The wheel rotates with the  
25 crankshaft or camshaft of the engine, and an appropriate sensor, such as a variable reluctance or Hall-effect sensor, detects the position and speed of the crankshaft. A missing tooth location is provided on the wheel for providing an absolute location reference, such as top dead centre of a  
30 particular cylinder, by the detection of a time between tooth pulses which is substantially longer than the average time between pulses. As the teeth pass the sensor, a signal is generated which is then processed by the microprocessor to obtain the PIP interrupt signal.

35 With continuing reference to Figures 2a-2b, if no PIP edge is detected, at step 32, the microprocessor continues background calculations. When the microprocessor 16

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receives a PIP edge at step 30, the microprocessor performs a number of foreground calculations for the next cylinder, including calculating air measurement fuel scheduling. First, the microprocessor performs a unit increment of a  
5 counter (INJOFF\_CTR) at step 34. The INJOFF\_CTR is a random access memory (RAM) counter used to control the number of cylinder firing events spent in each cylinder cutoff pattern. At step 36, the microprocessor determines the fuel pulse width (the fuel mass per intake versus airflow and  
10 other variables), as is known in the art.

As shown in Figure 2a, at step 38 variable INJ\_SEQ is incremented by one. INJ\_SEQ is a parameter which represents the firing order number, and allows the microprocessor to keep track of which of the cylinders are to be scheduled for  
15 fuel. At step 40, INJ\_SEQ is compared to the variable NUMCYL, a calibration read only memory (ROM) value representing the number of cylinders in the engine (i.e. NUMCYL = 8 for an eight cylinder engine). The counter INJ\_SEQ should not have a value which exceeds the value of  
20 NUMCYL, and if it does, INJ\_SEQ is set to "1" at step 42. The value of CYL\_NUM, a variable representing the actual cylinder is to be fired, is obtained at step 44 from a look up table as a function of INJ\_SEQ.

Figure 2a illustrates that at step 46, a bit test is  
25 performed on INJ\_OFF, a RAM register holding the current bit pattern of cylinders to be cut off. If the bit number of INJ\_OFF represented by the value of INJ\_SEQ is "1", control flow skips to step 48, wherein the variable LST\_PW for that cylinder number (CYL\_NUM) is set to "FFFF" hexadecimal, to  
30 indicate that fuelling of that cylinder was skipped last injection. Determining if a cylinder received a fuel injection event last engine cycle, it is possible to prevent dynamic fuel pulses to cylinders which had no main pulse on the current engine cycle.

35 If the bit test at step 46 fails, at step 50 the value of LST\_PW(CYL\_NUM) is evaluated to determine whether fuelling of that cylinder was skipped during the last

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injection. If fuelling was skipped, the fuel pulse needs to be adjusted, since the manifold and combustion cylinder walls store a certain amount of fuel (termed wall wetting). As such, some of the injected fuel is lost to the manifold  
5 and walls. To reduce the chance of a lean air/fuel spike and maybe a cylinder misfire, the present invention adjusts the fuel pulse. If it is assumed that the actual intake surface fuel mass (AISF) puddle depletes rapidly when a cylinder is not fuelled for one or more engine cycles, then  
10 the mass of fuel which must be added to replenish a dry cylinder's puddle should be approximately the equilibrium intake surface fuel mass per cylinder (EISF). Preferably, the fuel pulse is adjusted at step 52 to provide a transient fuelling utilising a calibratable number (MULT), which has  
15 value greater than one. The new LST\_PW should not include the replenishment pulse to provide the proper reference base for dynamic fuel for cylinder x for this pulse.

With continuing reference to Figures 2a-2b, at step 54 the microprocessor schedules the fuel pulse width  
20 (FUELPW) to the appropriate cylinder (CYL\_NUM). At step 56, background loop calculations are resumed, and may include power train control calculations. The remainder of the steps shown in Figures 2a-2b are preferably performed once every background loop.

25 As shown in Figure 2b, at step 58 the microprocessor determines the value of INJ\_ON. This value, which is stored in RAM, represents the number of cylinders (or injectors) desired to be turned on and is determined based on a calculation of maximum allowable torque, as described in  
30 greater detail in United States patent application serial number 08/\_\_\_\_\_, assigned to the assignee of the present invention, which is hereby expressly incorporated by reference in its entirety.

With continuing reference to Figure 2b, at step 60  
35 the microprocessor compares INJ\_ON to NUMCYL. If all the cylinders are to receive fuel (INJ\_ON = NUMCYL), at step 62 the microprocessor sets the value of INJ\_OFF to zero. At

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step 64, the microprocessor compares the value of INJ\_ON to the value of INJ\_ON\_OLD, which is a RAM register which holds the previous value of INJ\_ON. Thus, the microprocessor determines whether or not the number of cylinders to be  
5 provided with fuel has changed. If INJ\_ON is less than or greater than INJ\_ON\_OLD, there has been a change, and control flow skips to step 66, wherein the microprocessor executes the SET\_BIT\_PATTERN subroutine, the flowchart of which is shown in Figure 3.

10 Referring now to Figure 3, the SET\_BIT\_PATTERN subroutine is series of tests (steps 90, 94, 98, 102, 106, 110, and 114) which compare the value of INJ\_ON to integers (7, 6, 5, 4, 3, 2, and 1, respectively). Based on the comparisons, the value of INJ\_OFF is set to the appropriate  
15 bit pattern (steps 92, 96, 100, 104, 108, 112, and 116). For example, if at step 90 the microprocessor determines that INJ\_ON has a value of seven (7), then at step 92, INJ\_OFF is assigned the value of INJ\_1OFF, a calibratable value which indicates the desired bit pattern for cutting  
20 off seven (7) cylinders.

As shown in Figure 3, if the control flow has proceeded to step 114 and that test also fails (i.e. INJ\_ON = 0), then control flow proceeds to step 118, since INJ\_ON must be equal to zero. Accordingly, at step 118, the  
25 microprocessor sets INJ\_OFF to INJ\_8OFF, which will cut off the fuel to all eight cylinders. At step 120, the variable INJ\_ON\_OLD is compared to NUM\_CYL. If the values of the variables are not equal, this implies the initial fuel cutoff has occurred. The first time the fuel to one or more  
30 of the cylinders is cut off, it is desirable to shift the bit pattern to catch (i.e. turn off) the very next cylinder, so as to improve response. If INJ\_ON\_OLD is equal to NUM\_CYL, at step 122 the RAM variable INJ\_INDEX, which represents the current cylinder being serviced, is set to  
35 the value of "INJ\_SEQ + 1". At step 124, a do-loop is entered wherein the procedure SHIFT\_BIT\_PATTERN is executed. At the end of the do-loop, at step 126 of Figure 3 control



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flow returns to step 68 of Figure 2b, at which point the microprocessor initialises the INJOFF\_CTR to zero. Thereafter, control flow skips to step 78, and the variable INJ\_ON\_OLD is set to the value of INJ\_ON.

- 5           As shown in Figure 2b, if the microprocessor had determined that INJ\_ON = INJ\_ON\_OLD at step 64, at step 70 the microprocessor compares the sensed engine speed (N) to MINRPM, the minimum engine speed required for implementation of the round-robin cylinder scheme of the present invention.
- 10 In one embodiment, the value of MINRPM is set at 2000. Generally, for engine speeds below this value, exhaust valve temperature limits are not exceeded during lean operation. As such, the round-robin scheme is not required.

- Steps 72 and 74 cooperate to implement a dwell or
- 15 pause period in the round-robin scheme. The preferred embodiment includes a pause period since there are certain problems discussed above associated with providing fuel to a dry cylinder. In the preferred embodiment, this "dwell period" is a function of engine coolant temperature since
- 20 temperature greatly impacts the amount of fuel that can be stored on the metal surfaces.

- There is a converse problem when a cylinder is first cut off, in that the cylinder walls will take a couple of cylinder events to dry off. Typically, this fuel does not
- 25 ignite in the cylinder and will ultimately end up burning in the catalyst. Both of these associated problems are mitigated by running each cylinder pattern for a calibratable number of cylinder events before proceeding to the next cylinder pattern.

- 30           With continuing reference to Figure 2b, the microprocessor determines the value of INJOFF\_HOLD at step 72. INJOFF\_HOLD is a variable utilised to represent the number of PIPs per cylinder to hold the current bit pattern. Restated, after INJOFF\_HOLD number of engine events (e.g. 2
- 35 crank rotations), the bit pattern is rotated left one bit. The value of INJOFF\_HOLD is a function of the engine coolant temperature and, more specifically, a function of cylinder

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wall wetting. In the preferred embodiment, INJOFF\_HOLD is a predetermined calibration constant. INJOFF\_HOLD should be short enough to provide cooling, and long enough to minimise transient fuelling effect of rotating disabled cylinders.

5       At step 74 of Figure 2b, the microprocessor compares INJOFF\_CTR to the quantity INJOFF\_HOLD multiplied by NUMCYL. In this way, INJOFF\_HOLD works with INJOFF\_CTR to pause the round-robin algorithm at a given bit pattern, as described above. If the condition is not satisfied, the current fuel  
10 cutoff pattern will be continued and control flow skips to step 78. If, however, the condition is satisfied, at step 76 INJ\_INDEX is incremented and the round-robin scheme is implemented by altering the bit pattern used to determine which cylinders are fuelled.

15       The round-robin scheme is illustrated in Figure 4. At step 130, twice the value of INJOFF is compared to the quantity  $2^{\text{NUMCYL}}$ . If the test is satisfied, at step 132 the microprocessor performs the following:

$$\text{INJ\_OFF} = (\text{INJ\_OFF} * 2) + 1$$

20       whereas if the test is not satisfied, at step 134 the microprocessor performs the following:

$$\text{INJ\_OFF} = \text{INJ\_OFF} * 2$$

      Thus, steps 130-134 implement the round-robin technique of the present invention. The strategy is based  
25 in part on the fact that our familiar base ten numbers are stored in a computer in binary. For example, assume  $\text{INJ\_OFF} = \text{INJ\_2OFF} = 17$  from Table I above. To convert this base ten number to binary, the number "17" should be rewritten in terms of "powers of 2". That is,  $17 = 2^4 + 2^0 = 16 + 1$ .  
30 As is known, a computer byte consists of eight individual bit positions. The binary bit pattern corresponding to "17" is 00010001, where the leftmost 1 represents  $2^4$  and the rightmost 1 represents  $2^0$ . Referring to the data shown in Table I above, when  $\text{INJ\_OFF} = \text{INJ\_2OFF}$ , injectors "1" and  
35 "6" will be deactivated and cylinders "1" and "6" will no longer be fuelled.

      In the preferred embodiment, the round-robin

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technique involves a shifting of the bits to the left, as shown in steps 132 and 134. For example, assume `INJ_OFF` = 17. After step 134, `INJ_OFF` = `INJ_OFF` \* 2, yielding 2 \* 17 = 34. Expressed in base two, decimal "34" can be rewritten as  $2^5 + 2^1 = 32 + 2$ , and the corresponding binary bit pattern is 00100010. Thus, the bit patterns for "17<sub>10</sub>" and "34<sub>10</sub>" are both symmetrical, and are similar in that the same number of cylinders are not being fuelled. The bit patterns are different, however, in that which cylinders are no longer being fuelled has changed. Thus, the process of multiplying `INJ_OFF` times two gives us the desired round-robin effect.

By performing step 130 of Figure 4, the present invention accounts for the fact that after `INJ_OFF` is shifted (i.e. multiplied by 2), the leftmost bit will be lost since the greatest number that can be represented by eight bits is "255". Accordingly, the "lost" bit is replaced on the rightmost side by adding 1 at step 132.

As shown in Figure 4, at step 136 control flow returns to step 78 of Figure 2b, at which the microprocessor sets the value of `INJ_ON_OLD` to the current value of `INJ_ON`. At step 80, any other background calculations, such as for power train control, could be performed as required.

Tables II and III below illustrate example bit patterns for four and six cylinder engine applications, respectively. By modifying the variable `INJ_OFF`, different engine applications are possible. For example, by expanding the variable `INJ_OFF` to a word instead of a byte, a sixteen cylinder engine application is possible.

30

35

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Table II

INJ_SEQ	6	5	4	3	2	1	
Injector Number	[5]	[6]	[2]	[4]	[3]	[1]	
5 bit position value:	32	16	8	4	2	1	
MAPS	BASE BIT						
INJ_ON= 6	x	x	0	0	0	0	0
10 INJ_ON= 5	x	x	0	0	0	0	1
INJ_ON= 4	x	x	0	0	1	0	1
INJ_ON= 3	x	x	0	0	1	0	1
INJ_ON= 2	x	x	0	1	1	0	1
15 INJ_ON= 1	x	x	0	1	1	1	1
INJ_ON= 0	x	x	1	1	1	1	1

(0 = ON) (1 = OFF)

Table III

20 INJ_SEQ	4	3	2	1	
Injector Number	[4]	[2]	[3]	[1]	
bit position value:	8	4	2	1	
25 MAPS	BASE BIT				
INJ_ON= 4	x	x	x	x	0
INJ_ON= 3	x	x	x	x	0
INJ_ON= 2	x	x	x	x	0
30 INJ_ON= 1	x	x	x	x	0
INJ_ON= 0	x	x	x	x	1

(0 = ON) (1 = OFF)

35

As illustrated by Tables I, II and III above, the cutout patterns for disabling different numbers are designed

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so that their base configurations each have a cutout cylinder in the same location. Each successive pattern is a super set of the pattern with one less cylinder cutout. To ensure the fastest possible engine response to an initial torque limitation request, the strategy identifies the next cylinder which is scheduled to be fuelled, or if possible, a fuel event that has been scheduled but has not yet begun. This fuel event is then cancelled. The cutout pattern is realigned to synchronise the immediate cutout event to a cutout request in the pattern, and normal cutout pattern operation continues using the rotated pattern. A pattern may be rotated from its base value due to initial alignment, as described above, or round-robin operation. The net resulting rotational transformations are tracked by the software algorithm. When changing to a new cutout pattern, the new base pattern is rotated the same net amount as the pattern that is currently in use, to assure smoother transition during pattern changes.

In addition, it should be noted that the logic, upon the first request to cut out a cylinder, automatically rotates the cylinder cutout pattern to align a cutout bit with the actual bit in INJ\_OFF that foreground fuel will consider on the next PIP interrupt. This logic in effect cuts out the next available cylinder, so it is especially useful for traction control and a more accurate torque calculation. In the instance round-robin is disabled, and the next cylinder was caught (i.e. the base pattern was rotated), the cutout switch can be used to return the just rotated pattern back to the default pattern.

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### CLAIMS

1. A method, for use with a vehicle including a multi-cylinder internal combustion engine having exhaust  
5 valves, for controlling the temperature of the exhaust valves during fuel cutoff modes of engine operation, the method comprising:

cutting off the fuel delivered to at least one of the cylinders in a round-robin manner to vary which cylinders  
10 receive fuel, so as to maintain acceptable exhaust valve temperature levels.

2. A method as claimed in claim 1, wherein the vehicle includes an exhaust system having a catalytic  
15 converter, the method further comprising operating the engine with a lean air/fuel ratio, so as to maintain acceptable catalytic converter temperature levels.

3. A method as claimed in claim 1, wherein the fuel  
20 is cut off in a round-robin manner during high engine speeds.

4. A method as claimed in claim 1, wherein each particular combination of fuelled and unfuelled cylinders is  
25 maintained for a predetermined period of time prior to the selection of a new combination of fuelled and unfuelled cylinders.

5. A method as claimed in claim 4, wherein the  
30 duration of the predetermined period of time is based on at least one of the number of engine cylinders, engine coolant temperature and cylinder wall wetting.

6. A method as claimed in claim 1 further comprising  
35 identifying at least one combination of fuelled and unfuelled cylinders utilising a predetermined base bit pattern.

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7. A method as claimed in claim 6, wherein the number of bits in the bit pattern is based on the number of engine cylinders.

5           8. A method as claimed in claim 7, wherein each combination of fuelled and unfuelled cylinders utilises a different bit pattern to identify which cylinders receive fuel, and wherein the same bit location in each bit pattern is utilised to identify a common unfuelled cylinder.

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9. A method as claimed in claim 7 further comprising:

identifying at least one of the next cylinder to be fuelled or a scheduled uninitiated fuel event;

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cancelling the fuel event; and

rotating the bit pattern to synchronise the cancelled fuel event to a predetermined bit pattern.

10. A method as claimed in claim 7 further comprising:

rotating the base bit pattern to a first new bit pattern representing a first combination of fuelled and unfuelled cylinders;

25           rotating the first new bit pattern to a second new bit pattern representing a second combination of fuelled and unfuelled cylinders; and

rotating the base pattern the same amount as the first new bit pattern was rotated.

30           11. A method as claimed in claim 1 further comprising providing transient fuel to each of the cylinders cut off from fuel delivery when the cutoff cylinders begin to receive fuel, so as to replenish the fuel on the walls of the cylinders.

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12. A system, for use with a vehicle including a multi-cylinder internal combustion engine having exhaust

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valves, for controlling the temperature of the exhaust valves during fuel cutoff modes of engine operation, the system comprising:

means for cutting off the fuel delivered to at least  
5 one of the cylinders in a round-robin manner to vary which cylinders receive fuel, so as to maintain acceptable exhaust valve temperature levels.

13. A system as claimed in claim 12, wherein the  
10 vehicle includes an exhaust system having a catalytic converter, the system further comprising means for operating the engine with a lean air/fuel ratio, so as to maintain acceptable catalytic converter temperature levels, and wherein the fuel is cut off in a round-robin manner during  
15 high engine speeds.

14. A system as claimed in claim 12, wherein each particular combination of fuelled and unfuelled cylinders is maintained for a predetermined period of time prior to the  
20 selection of a new combination of fuelled and unfuelled cylinders.

15. A system as claimed in claim 14, wherein the duration of the predetermined period of time is based on at  
25 least one of the number of engine cylinders, engine coolant temperature and cylinder wall wetting.

16. A system as claimed in claim 12 further comprising means for identifying at least one combination of  
30 fuelled and unfuelled cylinders utilising a predetermined base bit pattern.

17. A system as claimed in claim 16, wherein each combination of fuelled and unfuelled cylinders utilises a  
35 different bit pattern to identify which cylinders receive fuel, and wherein the same bit location in each bit pattern is utilised to identify a common unfuelled cylinder.



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18. A system as claimed in claim 16 further comprising:

5 means for identifying at least one of the next cylinder to be fuelled or a scheduled uninitiated fuel event;  
means for cancelling the fuel event; and  
means for rotating the bit pattern to synchronise the cancelled fuel event to a predetermined bit pattern.

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19. A system as claimed in claim 16 further comprising:

15 means for rotating the base bit pattern to a first new bit pattern representing a first combination of fuelled and unfuelled cylinders;  
means for rotating the first new bit pattern to a second new bit pattern representing a second combination of fuelled and unfuelled cylinders; and  
20 means for rotating the base pattern the same amount as the first new bit pattern was rotated.

20. A system as claimed in claim 12 further comprising means for providing transient fuel to each of the cylinders cut off from fuel delivery when the cutoff  
25 cylinders begin to receive fuel, so as to replenish the fuel on the walls of the cylinders.

21. A method for controlling the temperature of the exhaust valves of an engine substantially as hereinbefore  
30 described with reference to the accompanying drawings.

22. A system for controlling the temperature of the exhaust valves of an engine substantially as hereinbefore described with reference to the accompanying drawings.

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**Patents Act 1977**  
**Examiner's report to the Comptroller under Section 17**  
**'The Search report)**

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**Databases (see below)**

(i) UK Patent Office collections of GB, EP, WO and US patent specifications.

Documents considered relevant following a search in respect of Claims :-  
 1 TO 22

(ii) WPI

**Categories of documents**

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Category	Identity of document and relevant passages		Relevant to claim(s)
X	US 5038739	(NISSAN) column 2 line 61 to column 3 line 45	1,4,12,14
X	US 4991558	(SIEMENS) column 2 line 40 to column 3 line 3)	1,12
X	US 4541387	(FUJI) column 3 line 30 to column 4 line 14	1,12
X	US 4391255	(BRUNSWICK) column 2 line 24 to 41	1,12

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